

VT0/1

Open cooling towers



Key benefits

- Reliable
- Quiet
- Compact



VT0/1 characteristics

Counter flow, centrifugal fan, forced draft

Capacity range

7 to 455 l/s

Water distribution

Pressurised

Maximum entering water temperature

55°C standard fill
65°C with alternative fill

Typical applications

- Small to medium HVAC and industrial applications
- Tight enclosures and installations requiring a single air inlet
- Indoor installations
- Sound critical installations
- High temperature industrial applications



Reliable operation guaranteed

- Since 1978, thousands globally installed, proving the VT0/1-previously called VXT- cooling tower **reliability**.
- Fans, motor and drive system (V-belt) are located in the **dry air** , preventing moisture and condensation. No external moving parts, helping it withstand the toughest weather.
- The thermal performance of VT0/1 cooling towers is tested and [certified by Eurovent](#).
- Various corrosion-resistant materials, including the unique [Baltibond hybrid coating](#) for guaranteed long service life.

Ideal for a quiet operation

- VT0/1 units include **quiet internal centrifugal fans** for minimal surrounding noise.
- Single-side air inlet, and a **quieter tower rear** for more noise-sensitive areas.
- Cut operation noise still further with factory-designed and tested [sound attenuators](#) or silencers.

More compact

- Compact design for **confined spaces**.
- Single-side air inlet lets you install **next to solid walls**.
- Units housable **indoors** thanks to centrifugal fans allowing intake or discharge ductwork.

Reduced shipping, rigging and installation costs

- VT0/1 towers are factory-assembled. We ship larger models in 2 sections to reduce the size and weight of the heaviest section for **easy on-site assembly** with smaller cranes.
- VT0/1 offers high capacity and minimal operating weight. **Save on steel supports**, both underneath the equipment and in the building itself for rooftop installations.
- VT0/1 towers can be **container-shipped** (in 12' containers). Fan enclosures shippable loose in the tower bottom section for easy on-site assembly.

Easy to maintain

- **Easy access** to all the mechanicals, including fan shaft bearings.
- [BACount](#) individual bundled fill **sheets** for easy and complete inspection or cleaning preventing full replacement of fill bundles.

Interested in the VT0/1 cooling tower for cooling your process water? Contact your local [BAC representative](#) for more information.



Downloads

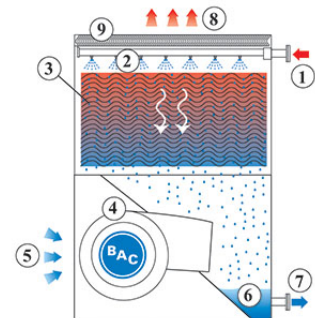
- [VT0-1 open cooling tower](#)
- [Operating and Maintenance VT0-1](#)
- [Rigging and Installation VT0-1](#)
- [Spare Parts for VT0-1](#)
- [Retrofit Opportunities for VT0-1](#)

Principle of operation

Open cooling towers

Principle of operation

Warm process **water (1)** from the heat source enters the **spray system (2)** at the top of the cooling tower where it is distributed over the **fill or heat transfer media (3)**. At the same time, the **centrifugal fan (4)** of the air movement system, located at the bottom of the cooling tower, blows ambient **air (5)** upwards through the tower. While the warm process water contacts the cold air the latter heats up and part of the process water is evaporated resulting in an optimal heat transfer. The tower **sump (6)** or basin collects the **cooled water (7)** after which it returns to the heat source of the process. The warm saturated **air (8)** leaves the tower through **the drift eliminators (9)**, which remove water droplets from the air.



Want to use the VT0/1 cooling tower to cool your process water?

Contact your local [BAC representative](#) for more information.

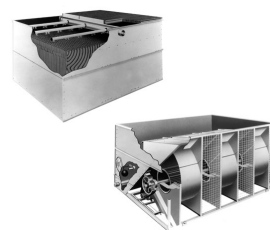
Construction details

Open cooling towers

Construction details

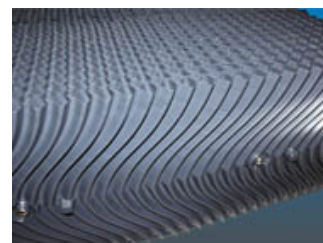
1. Material options

- Heavy-gauge hot-dip galvanized steel is used for external unit steel panels and structural elements featuring [Baltiplus Corrosion Protection](#).
- The unique [Baltibond hybrid coating](#) is an optional extra. A hybrid polymer coating for longer service life, applied pre-assembly to all hot-dip galvanized steel components of the unit.
- Optional [stainless steel](#) panels and structural elements of type 304L or 316L for extreme applications.
- Or the economical alternative: a **water-contact stainless steel cold water basin**. Its key components and the basin itself are stainless steel. The rest is protected with the Baltibond hybrid coating.



2. Heat transfer media

- Our heat transfer media is patented [BACount fill](#). Its thermal performance is proven during comprehensive [lab thermal performance tests](#) and it offers you unrivalled system efficiency.
- We divide the fill pack into **compact fill bundles** easier to remove and replace. Each includes individual fill sheets which are easy to dismantle for **thorough inspection and cleaning**, hence eliminating the need for frequent fill replacement.
- In self-extinguishing plastic, which will not rot, decay or decompose.
- For operation above 55°C, try our **optional high temperature fill**, usable with intake water up to 65°C.



3. Air movement system

- With motor-driven centrifugal fan and a **V-belt drive**. You can easily move the entire motor base for proper belt tensioning to ensure constantly correct belt alignment. Together with the **heavy duty fan shaft bearings** this guarantees optimal operational efficiency. Single- and multi-speed **motors** available.
- **Centrifugal fan(s)** are forward-curved and nearly noiseless. Overcome _ external static pressure! Use [sound attenuators](#) and duct work etc. for air intake/discharge with no loss of thermal performance!
- **Our drift eliminators** come in UV-resistant plastic, which will not rot, decay or decompose and their performance is tested and **certified by Eurovent**. They are assembled in **easily handled and removable sections**, for optimal internal access.
- [Steel eliminators](#), protected with the unique [Baltibond hybrid coating](#), for optimal corrosion protection, are also available for specific applications.



4. Water distribution system

These consist of:

- A **header** and **spray branches** with wide non-clog plastic **nozzles**, secured by rubber **grommets**. You can easily remove, clean and flush both nozzles and spray branches.
- A cold water basin with:
 - **strainers** which are easy to lift out and the anti-vortexing device also helps stop trapped air
 - mechanical **make up**
 - circular **access door**



Like to know more about the VT0/1 construction details? Contact your [local BAC representative](#).

Options and accessories

Open cooling towers

Options and accessories

Below is a listing of the main vt0/1 options and accessories. If your required option or accessory is not listed, look no further than your [local BAC representative](#).



Plume abatement coil

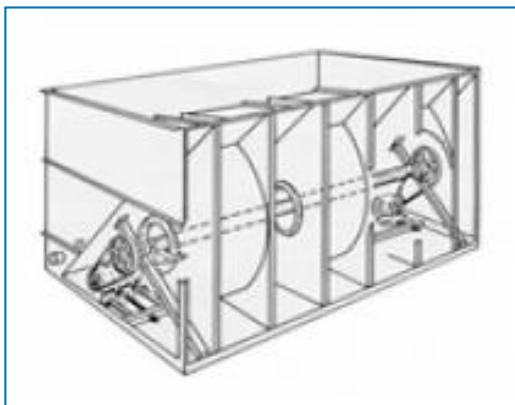
A finned discharge coil is installed in your cooling tower discharge and piped in series with the wet coil. This **reduces or eliminates plumes**.



Sound attenuation

Reducing noise at air intake and discharge points brings us closer to silent cooling equipment.

- For **light** sound reduction, ideal for **suburban** requirements, try the XA sound attenuation.
- The **medium** sound reductions attained through XB sound attenuation are perfect for **residential** sound requirements
- For **heavy** sound reductions, XC sound attenuation is the best option, ideal for **rural** sound requirements.



Baltiguard drive system

With this, operate your system like a dual-speed motor, but with standby reserve capacity **to cope with any failure.**



Remote sump connection

The best way to **prevent a sump freezing** is to use the auxiliary remote variety within a heated area. Shutting off the circulating pump allows all the water in the water distribution, as well as that in suspension and the sump to drain freely to the auxiliary sump.



Basin heater package

Thanks to our factory-installed heaters, the water stays at 4°C and **never freezes**, even during equipments downtime and however cold it gets outside.



Electric water level control package

For perfectly precise water level control, replace the standard mechanical valve with our electrical water level controller.



Platforms

To inspect and maintain from the top of the unit more **easily** and **safely**, platforms can be installed.



Extended lubrication lines

Extended lubrication lines with easily accessible grease fittings can be used **to lubricate** fan shaft bearings.



Discharge hood

Discharge hoods **reduce the risk of re-circulation** in tight enclosures by increasing discharge air velocity, and can be used to elevate the unit discharge above adjacent walls to comply with layout guidelines.



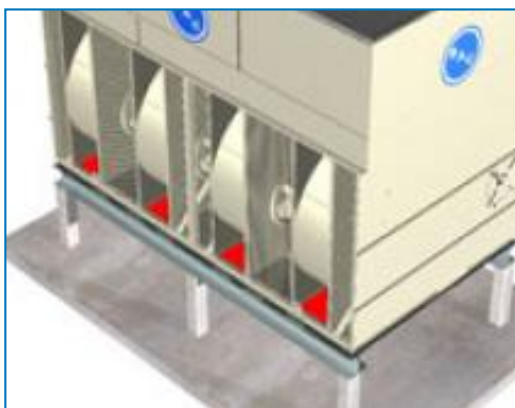
Positive closure dampers

Use positive closure dampers (PCD) **to minimize the heatloss due to convection** by preventing air flow through equipment that is shut down.



Safety switch

Cuts power to motors **with safety in mind** during inspection or maintenance.



Solid bottom panels

Solid bottom panels are required when the unit is installed elevated by 30 cm or more and when intake air is ducted to the unit.



Water treatment equipment

Devices to control water treatment are needed to ensure proper **cooling tower water care**. Not only does this help protect the components and fill pack, controlling corrosion, scaling and fouling, it also avoids the proliferation of harmful bacteria, including **legionella**, in the recirculating water.



Filter

Separators and media filters efficiently **remove suspended solids** in the recirculating water, reducing system cleaning costs and optimizing water treatment results. Filtration helps you keep the recirculating water clean.



Sump sweeper piping

Sump sweeper piping **prevents sediment collecting in the cold water basin** of the unit. A complete piping system, including nozzles, is installed in the basin of the tower **for connection to side stream filtration** equipment.



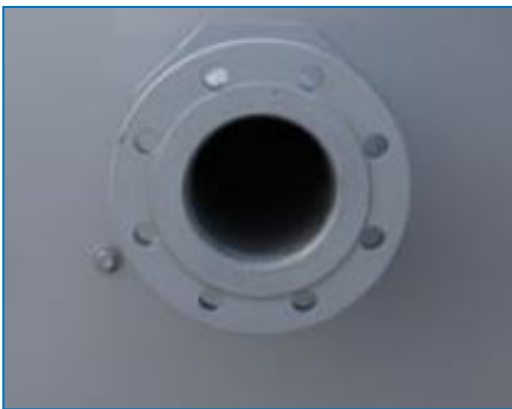
Clean out port

Clean out port **makes it easy to eliminate silt and sludge** from the cooling tower basin when cleaning and flushing the sump.



Steel drift eliminators

Steel drift eliminators are more **robust** than plastic alternatives.



Flanges

Flanges facilitate **pipng connections** on-site.



Knock down delivery

Knock down delivery is a special BAC service to tackle rigging and/or **installation restrictions on-site**.

VT0 0312

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Engineering data

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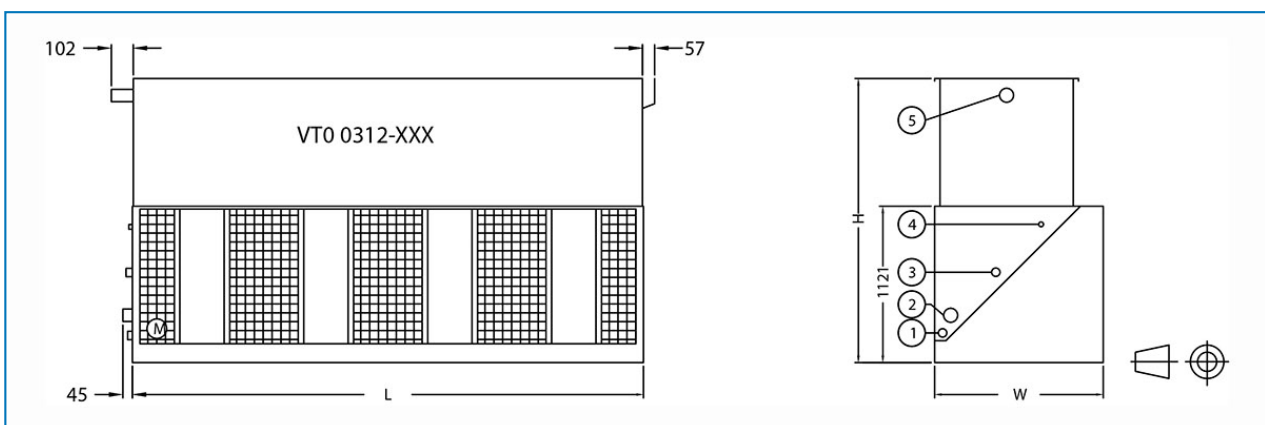
General notes

1. All connections 100 mm and smaller are MPT. Connections 150 mm and larger are bevelled-for-welding.
2. Fan kW is at 0 Pa ESP. kW's at other ESP's are available upon request. As a rule of thumb, one size larger motor can overcome ESP's up to 125 Pa.
3. The drawings show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end. "Left hand" arrangement can be furnished by special order.
4. Water outlet, overflow and make-up are always located on the same end of the unit. For units with two water outlet connections an additional overflow connection will be installed on the other end of the unit.

[VT0-1 cooling tower performance at standard conditions](#)

Last update: 01/06/2023

VT0 0312



1. Drain ND 50; 2. Water Outlet; 3. Overflow ND50; 4. Make Up ND25; 5. Water Inlet; 6. Access Door.
Sufficient space must be provided on the back of the unit for entry to access doors located on side opposite air entry side.



Model	Weights (kg)			Dimensions (mm)			Air Flow (m ³ /s)	Fan Motor (kW)	Fluid Inlet ND (mm)	Fluid Outlet ND (mm)	Make Up ND (mm)
	Oper. Weight (kg)	Ship. Weight(kg)	Heaviest Section (kg)	L	W	H					
VT0 03 12-01H	1225	860	860	3658	1207	2036	8.95	(1x) 4.0	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-01J	1246	860	881	3658	1207	2036	9.96	(1x) 5.5	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-01K	1255	890	890	3658	1207	2036	11.04	(1x) 7.5	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-02H	1415	1050	545	3658	1207	2675	8.84	(1x) 4.0	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-02J	1436	1071	566	3658	1207	2675	9.83	(1x) 5.5	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-02K	1445	1080	575	3658	1207	2675	10.9	(1x) 7.5	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-02L	1478	1113	608	3658	1207	2675	12.58	(1x) 11.0	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-02M	1498	1133	628	3658	1207	2675	13.95	(1x) 15.0	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-03H	1602	1237	637	3658	1207	3350	8.44	(1x) 4.0	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-03K	1632	1267	667	3658	1207	3350	10.4	(1x) 7.5	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-03L	1665	1300	700	3658	1207	3350	12.46	(1x) 11.0	(1x) 100	(1x) 100	(1x) 25
VT0 03 12-03M	1685	1320	720	3658	1207	3350	13.82	(1x) 15.0	(1x) 100	(1x) 100	(1x) 25

VT0 0412

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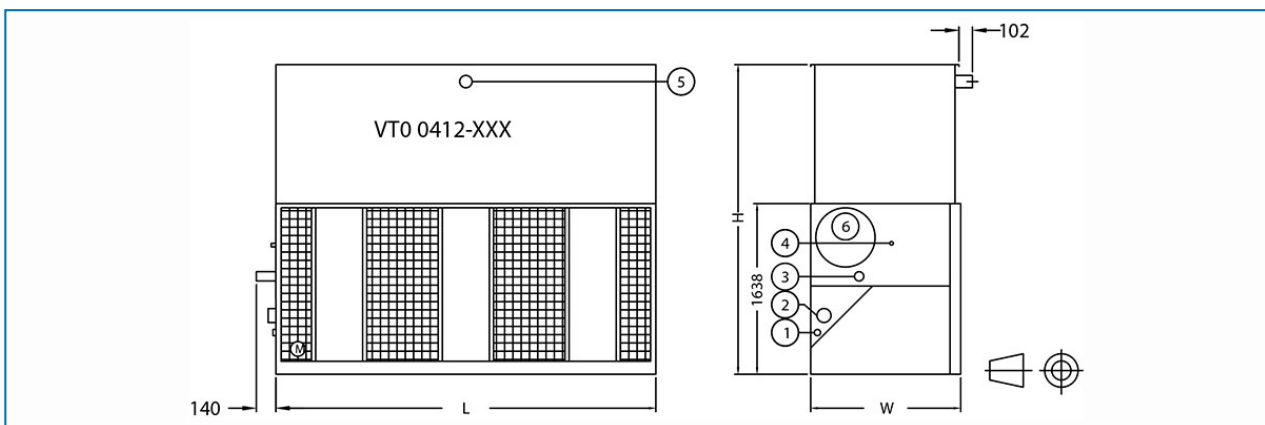
General notes

1. All connections 100 mm and smaller are MPT. Connections 150 mm and larger are bevelled-for-welding.
2. Fan kW is at 0 Pa ESP. kW's at other ESP's are available upon request. As a rule of thumb, one size larger motor can overcome ESP's up to 125 Pa.
3. The drawings show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end. "Left hand" arrangement can be furnished by special order.
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Last update: 01/06/2023

VT0 0412



1. Drain ND 50; 2. Water Outlet; 3. Overflow ND50; 4. Make Up ND25; 5. Water Inlet; 6. Access Door.



Model	Weights (kg)			Dimensions (mm)			Air Flow (m³/s)	Fan Motor (kW)	Fluid Inlet ND (mm)	Fluid Outlet ND (mm)	Make Up ND (mm)
	Oper. Weight (kg)	Ship. Weight(kg)	Heaviest Section (kg)	L	W	H					
VT0 04 12-01K	2162	1537	862	3645	1438	3128	12.53	(1x) 7.5	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-01L	2195	1570	895	3645	1438	3128	14.24	(1x) 11.0	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-01M	2215	1590	915	3645	1438	3128	15.79	(1x) 15.0	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-02K	2307	1687	862	3645	1438	3585	12.33	(1x) 7.5	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-02L	2340	1720	895	3645	1438	3585	14.0	(1x) 11.0	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-02M	2360	1740	915	3645	1438	3585	15.53	(1x) 15.0	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-02N	2399	1779	954	3645	1438	3585	17.1	(1x) 18.5	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-02O	2421	1801	976	3645	1438	3585	17.64	(1x) 22.0	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-03K	2473	1848	888	3645	1438	4042	12.0	(1x) 7.5	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-03L	2506	1881	921	3645	1438	4042	13.8	(1x) 11.0	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-03M	2526	1901	941	3645	1438	4042	15.2	(1x) 15.0	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-03N	2565	1940	980	3645	1438	4042	16.94	(1x) 18.5	(1x) 150	(1x) 150	(1x) 25
VT0 04 12-03O	2587	1962	1002	3645	1438	4042	17.2	(1x) 22.0	(1x) 150	(1x) 150	(1x) 25



VT1 0812-0818

Open cooling towers

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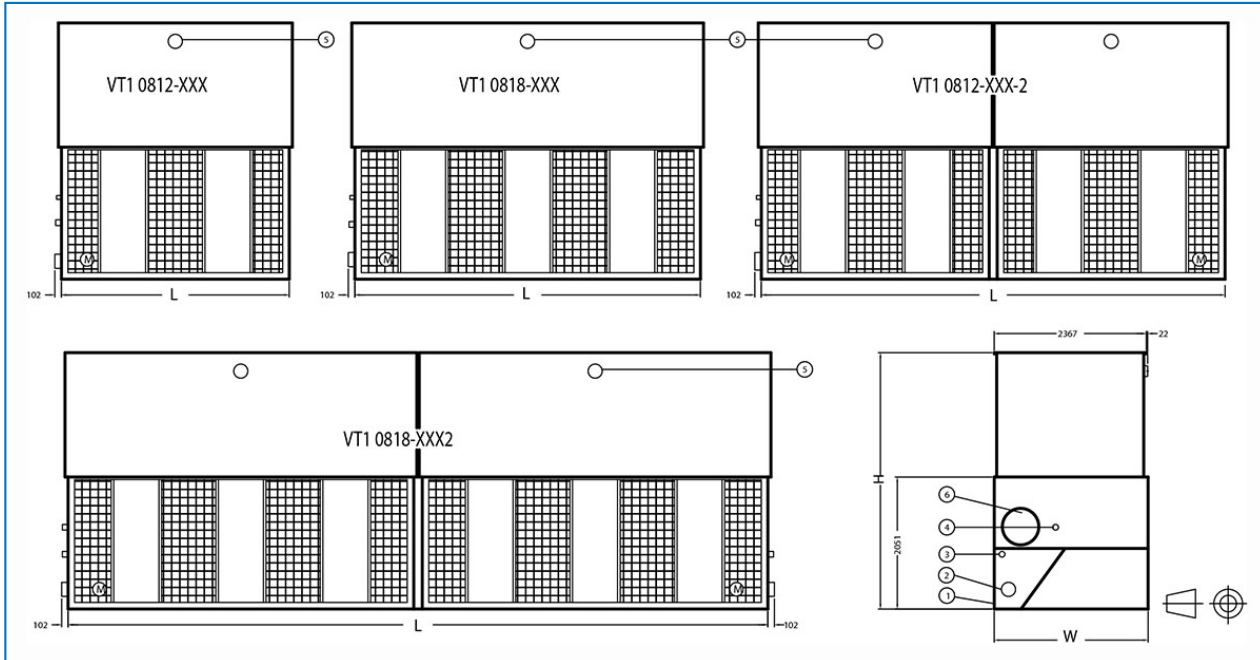
General notes

1. All connections 100 mm and smaller are MPT. Connections 150 mm and larger are bevelled-for-welding.
2. Fan kW is at 0 Pa ESP. kW's at other ESP's are available upon request. As a rule of thumb, one size larger motor can overcome ESP's up to 125 Pa.
3. The drawings show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end. "Left hand" arrangement can be furnished by special order.
4. Water outlet, overflow and make-up are always located on the same end of the unit. For units with two water outlet connections an additional overflow connection will be installed on the other end of the unit.

[VT0-1 cooling tower performance at standard conditions](#)

Last update: 01/06/2023

VT1 0812-0818



1. Drain ND 50; 2. Water Outlet; 3. Overflow ND50; 4. Make Up ND25; 5. Water Inlet; 6. Access Door.



Model	Weights (kg)			Dimensions (mm)			Air Flow (m³/s)	Fan Motor (kW)	Fluid Inlet ND (mm)	Fluid Outlet ND (mm)	Make Up ND (mm)
	Oper. Weight (kg)	Ship. Weight(kg)	Heaviest Section (kg)	L	W	H					
VT1 08 12-01K	4028	2288	1358	3550	2397	3479	18.35	(1x) 7.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-01L	4061	2321	1391	3550	2397	3479	20.85	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-01M	4081	2341	1411	3550	2397	3479	23.13	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-01N	4120	2380	1450	3550	2397	3479	24.8	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-01O	4140	2400	1470	3550	2397	3479	26.3	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-01P	4170	2430	1500	3550	2397	3479	29.2	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-02K	4250	2510	1350	3550	2397	4012	18.27	(1x) 7.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-02L	4283	2543	1383	3550	2397	4012	20.76	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-02M	4303	2563	1403	3550	2397	4012	23.02	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-02N	4342	2602	1442	3550	2397	4012	24.68	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-02O	4364	2624	1464	3550	2397	4012	26.15	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-02P	4400	2660	1500	3550	2397	4012	29.0	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-03K	4490	2750	1270	3550	2397	4437	17.09	(1x) 7.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-03L	4523	2783	1303	3550	2397	4437	19.42	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-03M	4543	2803	1323	3550	2397	4437	21.54	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-03N	4582	2842	1362	3550	2397	4437	23.1	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-03O	4604	2864	1384	3550	2397	4437	24.47	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-03P	4640	2900	1420	3550	2397	4437	27.14	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-03Q	4760	3020	1540	3550	2397	4437	29.1	(1x) 37.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-01L	5913	3263	2343	5385	2397	3479	27.34	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-01M	5933	3283	2363	5385	2397	3479	30.32	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-01N	5972	3322	2402	5385	2397	3479	32.51	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-01O	5994	3344	2424	5385	2397	3479	34.45	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-01P	6030	3380	2460	5385	2397	3479	38.2	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-01Q	6070	3420	2520	5385	2397	3479	41.0	(1x) 37.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-01R	6091	3441	2541	5385	2397	3479	43.76	(1x) 45.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-02L	6193	3533	2208	5385	2397	4012	27.1	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 08	6213	3553	2208	5385	2397	4012	30.05	(1x)	(1x)	(1x)	(1x) 50



18-02M								15.0	200	200	
VT1 08 18-02N	6252	3592	2247	5385	2397	4012	32.22	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-02O	6274	3614	2269	5385	2397	4012	34.14	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-03O	6274	4064	2319	5385	2397	4437	33.97	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-02P	6310	3650	2305	5385	2397	4012	37.86	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-02Q	6430	3770	2425	5385	2397	4012	40.6	(1x) 37.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-02R	6451	3791	2446	5385	2397	4012	43.34	(1x) 45.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-03L	6643	3983	2238	5385	2397	4437	26.96	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-03M	6663	4003	2258	5385	2397	4437	29.9	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-03N	6702	4042	2297	5385	2397	4437	32.07	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-03P	6760	4100	2355	5385	2397	4437	37.67	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-03Q	6880	4220	2475	5385	2397	4437	40.4	(1x) 37.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 18-03R	6930	4270	2570	5385	2397	4437	43.2	(1x) 45.0	(1x) 200	(1x) 200	(1x) 50
VT1 08 12-01K -2	8090	4550	2690	7226	2397	3479	36.71	(2x) 7.5	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-01L- 2	8156	4616	2756	7226	2397	3479	41.71	(2x) 11.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-01M -2	8196	4656	2796	7226	2397	3479	46.25	(2x) 15.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-01N -2	8274	4734	2874	7226	2397	3479	49.6	(2x) 18.5	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-01O -2	8318	4778	2918	7226	2397	3479	52.6	(2x) 22.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-01P -2	8390	4850	2990	7226	2397	3479	58.4	(2x) 30.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-02K -2	8560	5010	1990	7226	2397	4012	36.54	(2x) 7.5	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-02L- 2	8626	5076	2056	7226	2397	4012	41.51	(2x) 11.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-02M -2	8666	5116	2096	7226	2397	4012	46.03	(2x) 15.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-02N -2	8744	5194	2174	7226	2397	4012	49.37	(2x) 18.5	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-02O -2	8788	5238	2218	7226	2397	4012	52.3	(2x) 22.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-02P -2	8860	5310	2290	7226	2397	4012	58.0	(2x) 30.0	(2x) 200	(1x) 250	(1x) 50



VT1 08 12-03K -2	9030	5490	2530	7226	2397	4437	34.19	(2x) 7.5	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-03L- 2	9096	5556	2596	7226	2397	4437	38.84	(2x) 11.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-03M -2	9136	5596	2636	7226	2397	4437	43.07	(2x) 15.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-03N -2	9214	5674	2714	7226	2397	4437	46.19	(2x) 18.5	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-03O -2	9258	5718	2758	7226	2397	4437	48.94	(2x) 22.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-03P -2	9330	5790	2830	7226	2397	4437	54.27	(2x) 30.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 12-03Q -2	9570	6030	3070	7226	2397	4437	58.2	(2x) 37.0	(2x) 200	(1x) 250	(1x) 50
VT1 08 18-01L- 2	11876	6516	4686	10903	2397	3479	54.68	(2x) 11.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-01M -2	11916	6556	4726	10903	2397	3479	60.64	(2x) 15.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-01N -2	11994	6634	4804	10903	2397	3479	65.03	(2x) 18.5	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-01O -2	12038	6678	4848	10903	2397	3479	68.9	(2x) 22.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-01P -2	12110	6750	4920	10903	2397	3479	76.4	(2x) 30.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-01Q -2	12190	6830	5040	10903	2397	3479	82.0	(2x) 37.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-01R -2	12232	6872	5082	10903	2397	3479	87.53	(2x) 45.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-02L- 2	12436	7056	4376	10903	2397	4012	54.19	(2x) 11.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-02M -2	12476	7096	4416	10903	2397	4012	60.1	(2x) 15.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-02N -2	12554	7174	4494	10903	2397	4012	64.45	(2x) 18.5	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-02O -2	12598	7218	4538	10903	2397	4012	68.28	(2x) 22.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-02P -2	12670	7290	4610	10903	2397	4012	75.72	(2x) 30.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-02Q -2	12910	7530	4850	10903	2397	4012	81.2	(2x) 37.0	(2x) 200	(2x) 200	(1x) 50
VT1 08	12952	7572	4892	10903	2397	4012	86.67	(2x)	(2x)	(2x)	(1x) 50



18-02R -2								45.0	200	200	
VT1 08 18-03L- 2	13336	7956	4476	10903	2397	4437	53.93	(2x) 11.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-03M -2	13376	7996	4516	10903	2397	4437	59.8	(2x) 15.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-03N -2	13454	8074	4594	10903	2397	4437	64.13	(2x) 18.5	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-03O -2	13498	8118	4638	10903	2397	4437	67.94	(2x) 22.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-03P -2	13570	8190	4710	10903	2397	4437	75.34	(2x) 30.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-03Q -2	13810	8430	4950	10903	2397	4437	80.8	(2x) 37.0	(2x) 200	(2x) 200	(1x) 50
VT1 08 18-03R -2	13910	8530	5140	10903	2397	4437	86.4	(2x) 45.0	(2x) 200	(2x) 200	(1x) 50



VT1 1012-1018

Open cooling towers

Engineering data

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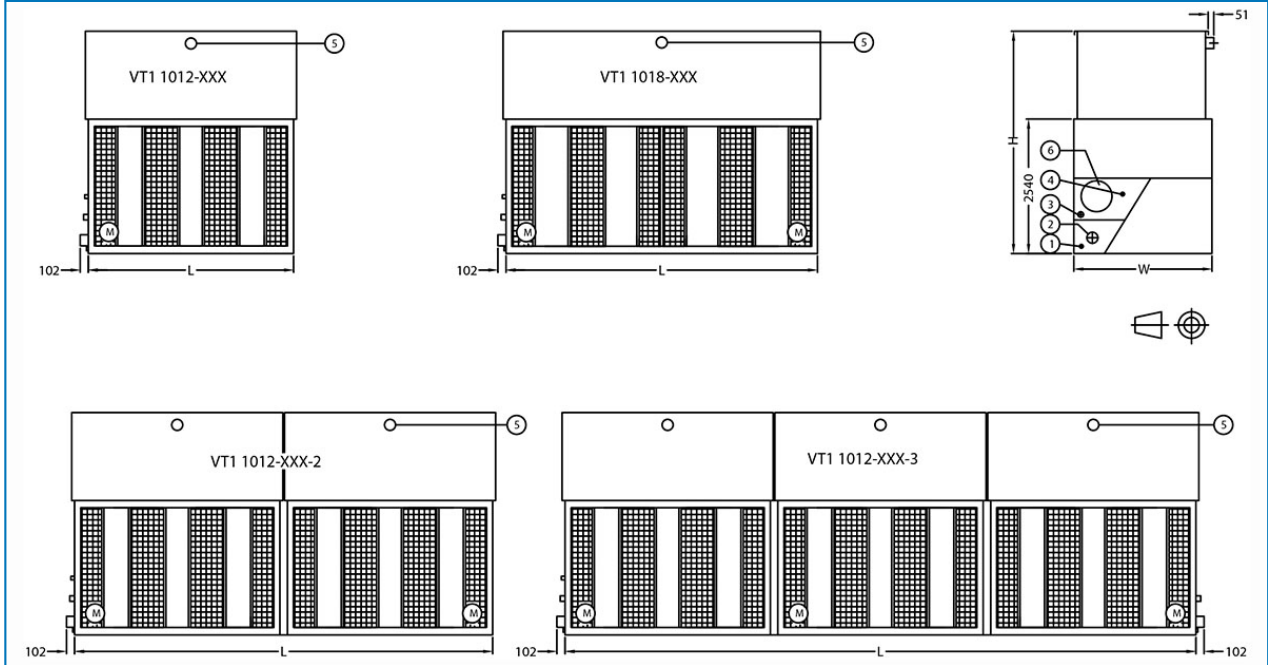
General notes

1. All connections 100 mm and smaller are MPT. Connections 150 mm and larger are bevelled-for-welding.
2. Fan kW is at 0 Pa ESP. kW's at other ESP's are available upon request. As a rule of thumb, one size larger motor can overcome ESP's up to 125 Pa.
3. The drawings show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end. "Left hand" arrangement can be furnished by special order.
4. Water outlet, overflow and make-up are always located on the same end of the unit. For units with two water outlet connections an additional overflow connection will be installed on the other end of the unit.

[VT0-1 cooling tower performance at standard conditions](#)

Last update: 01/06/2023

VT1 1012-1018



1. Drain ND 50; 2. Water Outlet; 3. Overflow ND50; 4. Make Up ND25; 5. Water Inlet; 6. Access Door.



Model	Weights (kg)			Dimensions (mm)			Air Flow (m³/s)	Fan Motor (kW)	Fluid Inlet ND (mm)	Fluid Outlet ND (mm)	Make Up ND (mm)
	Oper. Weight (kg)	Ship. Weight(kg)	Heaviest Section (kg)	L	W	H					
VT1 10 12-01L	4788	2843	1828	3550	3000	4030	24.73	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-01M	4808	2863	1848	3550	3000	4030	27.42	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-01N	4847	2902	1887	3550	3000	4030	29.41	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-01O	4869	2924	1909	3550	3000	4030	31.16	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-01P	4905	2960	1945	3550	3000	4030	34.55	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-02L	5078	3143	1828	3550	3000	4487	24.56	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-02M	5098	3163	1848	3550	3000	4487	27.23	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-02N	5137	3202	1887	3550	3000	4487	29.2	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-02O	5159	3224	1909	3550	3000	4487	30.94	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-02P	5195	3260	1945	3550	3000	4487	34.31	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-03L	5388	3443	1828	3550	3000	4944	24.41	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-03M	5408	3463	1848	3550	3000	4944	27.07	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-03N	5447	3502	1887	3550	3000	4944	29.02	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-03O	5469	3524	1909	3550	3000	4944	30.75	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-03P	5505	3560	1945	3550	3000	4944	34.1	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 12-03Q	5535	3590	1970	3550	3000	4944	36.62	(1x) 37.0	(1x) 200	(1x) 200	(1x) 50
VT1 10 18-01L	7143	4198	2608	5388	3000	4030	41.13	(2x) 11.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-01M	7183	4238	2648	5388	3000	4030	45.61	(2x) 15.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-01N	7261	4316	2726	5388	3000	4030	48.91	(2x) 18.5	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-01O	7305	4360	2770	5388	3000	4030	51.82	(2x) 22.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-02L	7588	4648	2608	5388	3000	4487	40.83	(2x) 11.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-02M	7628	4688	2648	5388	3000	4487	45.27	(2x) 15.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-02N	7706	4766	2726	5388	3000	4487	48.55	(2x) 18.5	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-02O	7750	4810	2770	5388	3000	4487	51.44	(2x) 22.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-03L	8083	5128	2608	5388	3000	4944	40.42	(2x) 11.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-03M	8123	5168	2648	5388	3000	4944	44.82	(2x) 15.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-03N	8201	5246	2726	5388	3000	4944	48.06	(2x) 18.5	(1x) 250	(1x) 250	(1x) 50
VT1 10 18-03O	8245	5290	2770	5388	3000	4944	50.92	(2x) 22.0	(1x) 250	(1x) 250	(1x) 50



18-03O								22.0	250	250	
VT1 10 18-03P	8325	5370	2845	5388	3000	4944	54.93	(2x) 30.0	(1x) 250	(1x) 250	(1x) 50
VT1 10 12-01L- 2	9571	5666	3651	7226	3000	4030	49.45	(2x) 11.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-01M -2	9611	5706	3691	7226	3000	4030	54.84	(2x) 15.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-01N -2	9689	5784	3769	7226	3000	4030	58.81	(2x) 18.5	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-01O -2	9733	5828	3813	7226	3000	4030	62.3	(2x) 22.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-01P -2	9805	5900	3885	7226	3000	4030	69.09	(2x) 30.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-02L- 2	10151	6256	3651	7226	3000	4487	49.11	(2x) 11.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-02M -2	10191	6296	3691	7226	3000	4487	54.46	(2x) 15.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-02N -2	10269	6374	3769	7226	3000	4487	58.41	(2x) 18.5	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-02O -2	10313	6418	3813	7226	3000	4487	61.88	(2x) 22.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-02P -2	10385	6490	3885	7226	3000	4487	68.62	(2x) 30.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-03L- 2	10771	6876	3651	7226	3000	4944	48.81	(2x) 11.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-03M -2	10811	6916	3691	7226	3000	4944	54.13	(2x) 15.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-03N -2	10889	6994	3769	7226	3000	4944	58.05	(2x) 18.5	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-03O -2	10933	7038	3813	7226	3000	4944	61.5	(2x) 22.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-03P -2	11005	7110	3885	7226	3000	4944	68.2	(2x) 30.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-03Q -2	11055	7160	3925	7226	3000	4944	73.25	(2x) 37.0	(2x) 200	(1x) 300	(1x) 50
VT1 10 12-01L- 3	14327	8477	5427	10903	3000	4030	74.19	(3x) 11.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-01M -3	14387	8537	5487	10903	3000	4030	82.27	(3x) 15.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-01N -3	14504	8654	5604	10903	3000	4030	88.22	(3x) 18.5	(3x) 200	(2x) 250	(1x) 80
VT1 10	14570	8720	5670	10903	3000	4030	94.37	(3x)	(3x)	(2x)	(1x) 80



12-01O -3								22.0	200	250	
VT1 10 12-01P -3	14860	8830	5785	10903	3000	4030	103.64	(3x) 30.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-02L- 3	15209	9359	5434	10903	3000	4487	73.67	(3x) 11.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-02M -3	15269	9419	5494	10903	3000	4487	81.7	(3x) 15.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-02N -3	15386	9536	5611	10903	3000	4487	87.61	(3x) 18.5	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-02O -3	15452	9602	5677	10903	3000	4487	92.82	(3x) 22.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-02P -3	15560	9710	5785	10903	3000	4487	102.93	(3x) 30.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-03L- 3	16139	10289	5434	10903	3000	4944	73.22	(3x) 11.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-03M -3	16199	10349	5494	10903	3000	4944	81.2	(3x) 15.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-03N -3	16316	10466	5611	10903	3000	4944	87.07	(3x) 18.5	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-03O -3	16382	10532	5677	10903	3000	4944	92.25	(3x) 22.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-03P -3	16490	10640	5785	10903	3000	4944	102.3	(3x) 30.0	(3x) 200	(2x) 250	(1x) 80
VT1 10 12-03Q -3	16570	10720	5855	10903	3000	4944	109.87	(3x) 37.0	(3x) 200	(2x) 250	(1x) 80



VT1 1212-1218

Open cooling towers

Engineering data

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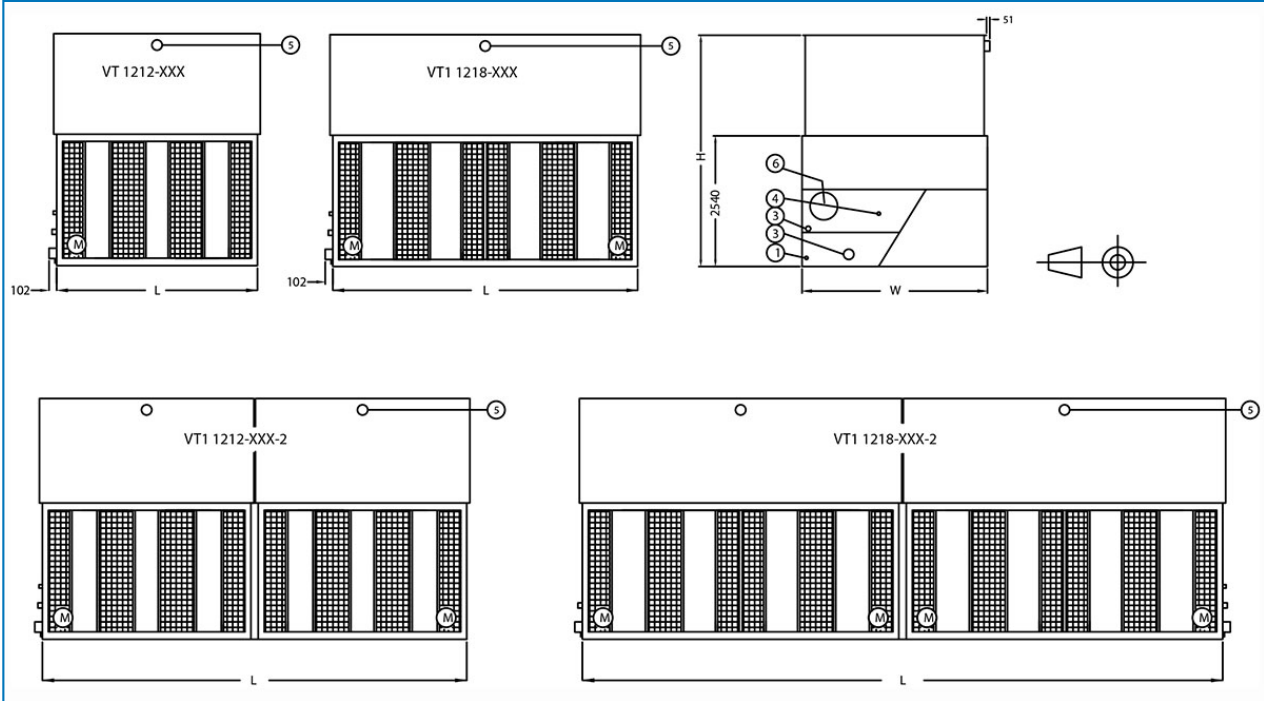
General notes

1. All connections 100 mm and smaller are MPT. Connections 150 mm and larger are bevelled-for-welding.
2. Fan kW is at 0 Pa ESP. kW's at other ESP's are available upon request. As a rule of thumb, one size larger motor can overcome ESP's up to 125 Pa.
3. The drawings show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end. "Left hand" arrangement can be furnished by special order.
4. Water outlet, overflow and make-up are always located on the same end of the unit. For units with two water outlet connections an additional overflow connection will be installed on the other end of the unit.

[VT0-1 cooling tower performance at standard conditions](#)

Last update: 01/06/2023

VT1 1212-1218



1. Drain ND 50; 2. Water Outlet; 3. Overflow ND50; 4. Make Up ND25; 5. Water Inlet; 6. Access Door.



Model	Weights (kg)			Dimensions (mm)			Air Flow (m³/s)	Fan Motor (kW)	Fluid Inlet ND (mm)	Fluid Outlet ND (mm)	Make Up ND (mm)
	Oper. Weight (kg)	Ship. Weight(kg)	Heaviest Section (kg)	L	W	H					
VT1 12 12-01L	6778	3533	2218	3550	3607	4030	28.45	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-01M	6798	3553	2238	3550	3607	4030	31.18	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-01N	6837	3592	2277	3550	3607	4030	33.47	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-01O	6859	3614	2299	3550	3607	4030	35.47	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-01P	6895	3650	2335	3550	3607	4030	38.86	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-02L	7084	3839	2164	3550	3607	4487	28.15	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-02M	7104	3859	2184	3550	3607	4487	30.84	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-02N	7143	3898	2223	3550	3607	4487	33.11	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-02O	7165	3920	2245	3550	3607	4487	35.09	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-02P	7250	4005	2335	3550	3607	4487	38.49	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-02Q	7370	4125	2455	3550	3607	4487	41.32	(1x) 37.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-03L	7473	4228	2113	3550	3607	4944	27.4	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-03M	7493	4248	2133	3550	3607	4944	30.02	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-03N	7532	4287	2172	3550	3607	4944	32.23	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-03O	7554	4309	2194	3550	3607	4944	34.15	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-03P	7590	4345	2230	3550	3607	4944	37.42	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-03Q	7710	4465	2350	3550	3607	4944	40.18	(1x) 37.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-03R	7765	4515	2405	3550	3607	4944	42.59	(1x) 45.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 12-03S	7846	4596	2486	3550	3607	4944	45.72	(1x) 55.0	(1x) 200	(1x) 200	(1x) 50
VT1 12 18-01L	10094	5684	3204	5388	3607	4030	47.47	(2x) 11.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-01M	10114	5704	3224	5388	3607	4030	52.02	(2x) 15.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-01N	10153	5743	3263	5388	3607	4030	55.85	(2x) 18.5	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-01O	10175	5765	3285	5388	3607	4030	59.01	(2x) 22.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-02L	10656	5706	3226	5388	3607	4487	46.43	(2x) 11.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-02M	10676	5726	3246	5388	3607	4487	51.06	(2x) 15.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-02N	10715	5765	3285	5388	3607	4487	54.81	(2x) 18.5	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-02O	10735	5785	3305	5388	3607	4487	58.12	(2x) 22.0	(1x) 250	(1x) 250	(1x) 50
VT1 12	11304	6359	3224	5388	3607	4944	45.33	(2x)	(1x)	(1x)	(1x) 50



18-03L								11.0	250	250	
VT1 12 18-03M	11324	6379	3244	5388	3607	4944	49.68	(2x) 15.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-03N	11363	6418	3283	5388	3607	4944	53.33	(2x) 18.5	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-03O	11385	6440	3305	5388	3607	4944	56.51	(2x) 22.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-03P	11560	6610	3480	5388	3607	4944	61.94	(2x) 30.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-03Q	11680	6730	3600	5388	3607	4944	66.38	(2x) 37.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 18-03R	11701	6751	3621	5388	3607	4944	70.85	(2x) 45.0	(1x) 250	(1x) 250	(1x) 50
VT1 12 12-01L- -2	13656	7041	4406	7226	3607	4030	56.9	(2x) 11.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-01M -2	13696	7081	4446	7226	3607	4030	62.36	(2x) 15.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-01N -2	13774	7159	4524	7226	3607	4030	66.94	(2x) 18.5	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-01O -2	13818	7203	4568	7226	3607	4030	70.94	(2x) 22.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-01P -2	13890	7275	4640	7226	3607	4030	77.72	(2x) 30.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-02L- -2	14361	7746	4406	7226	3607	4487	56.3	(2x) 11.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-02M -2	14401	7786	4446	7226	3607	4487	61.68	(2x) 15.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-02N -2	14479	7864	4524	7226	3607	4487	66.22	(2x) 18.5	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-02O -2	14523	7908	4568	7226	3607	4487	70.18	(2x) 22.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-02P -2	14595	7980	4640	7226	3607	4487	76.98	(2x) 30.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-02Q -2	14835	8220	4880	7226	3607	4487	82.64	(2x) 37.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-03L- -2	15241	8626	4406	7226	3607	4944	54.8	(2x) 11.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-03M -2	15281	8666	4446	7226	3607	4944	60.04	(2x) 15.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-03N -2	15359	8744	4524	7226	3607	4944	64.46	(2x) 18.5	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-03O -2	15403	8788	4568	7226	3607	4944	68.3	(2x) 22.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-03P -2	15475	8860	4640	7226	3607	4944	74.84	(2x) 30.0	(2x) 200	(1x) 300	(1x) 50



VT1 12 12-03Q -2	15515	8900	4675	7226	3607	4944	80.36	(2x) 37.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-03R -2	15620	9005	4785	7226	3607	4944	85.18	(2x) 45.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 12-03S -2	15782	9167	4947	7226	3607	4944	91.44	(2x) 55.0	(2x) 200	(1x) 300	(1x) 50
VT1 12 18-02L- 2	21312	11412	6452	10903	3607	4487	92.86	(4x) 11.0	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-02M -2	21352	11452	6492	10903	3607	4487	102.12	(4x) 15.0	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-02N -2	21430	11530	6570	10903	3607	4487	109.62	(4x) 18.5	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-02O -2	21470	11570	6610	10903	3607	4487	116.24	(4x) 22.0	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-03L- 2	22608	12718	6448	10903	3607	4944	90.66	(4x) 11.0	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-03M -2	22648	12758	6488	10903	3607	4944	99.36	(4x) 15.0	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-03N -2	22726	12836	6566	10903	3607	4944	106.66	(4x) 18.5	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-03O -2	22770	12880	6610	10903	3607	4944	113.02	(4x) 22.0	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-03P -2	23120	13220	6960	10903	3607	4944	123.88	(4x) 30.0	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-03Q -2	23240	13340	7080	10903	3607	4944	132.76	(4x) 37.0	(2x) 250	(2x) 250	(1x) 80
VT1 12 18-03R -2	23261	13361	7101	10903	3607	4944	141.7	(4x) 45.0	(2x) 250	(2x) 250	(1x) 80



VT1 7412-7418

Open cooling towers

Engineering data

REMARK: Do not use for construction. Refer to factory certified dimensions & weights. This page includes data current at time of publication, which should be reconfirmed at the time of purchase. In the interest of product improvement, specifications, weights and dimensions are subject to change without notice.

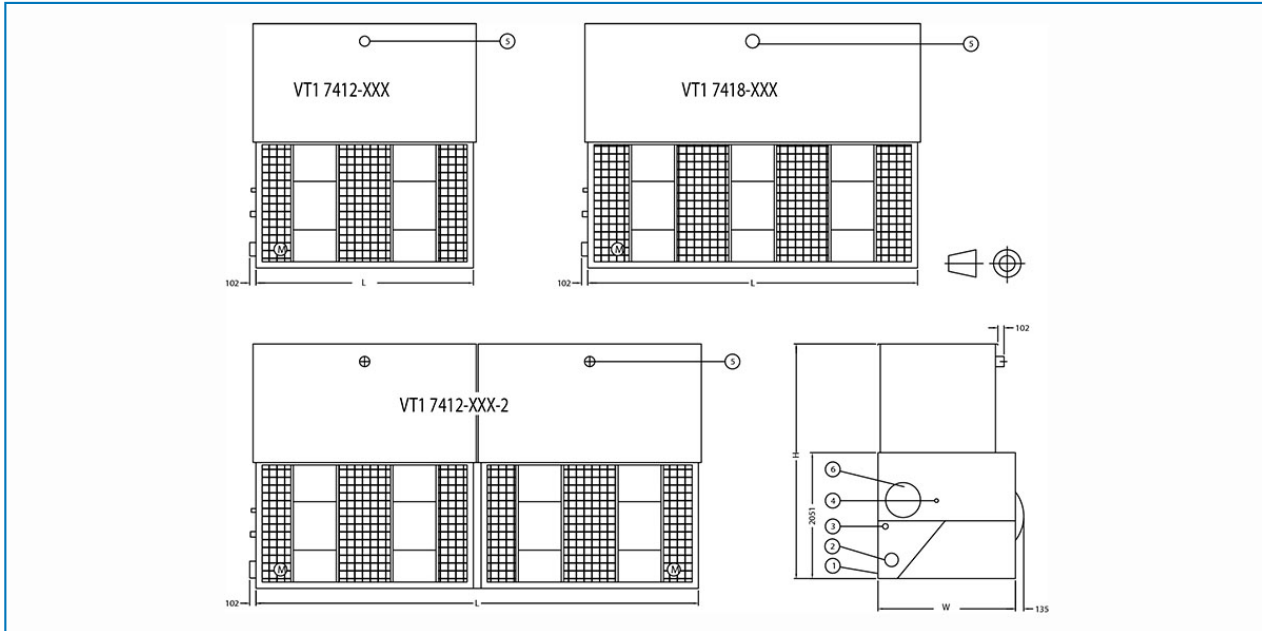
General notes

1. All connections 100 mm and smaller are MPT. Connections 150 mm and larger are bevelled-for-welding.
2. Fan kW is at 0 Pa ESP. kW's at other ESP's are available upon request. As a rule of thumb, one size larger motor can overcome ESP's up to 125 Pa.
3. The drawings show the standard "right hand" arrangement, which has the air inlet side on the right when facing the connection end. "Left hand" arrangement can be furnished by special order.
4. Water outlet, overflow and make-up are always located on the same end of the unit. For units with two water outlet connections an additional overflow connection will be installed on the other end of the unit.

[VT0-1 cooling tower performance at standard conditions](#)

Last update: 01/06/2023

VT1 7412-7418



1. Drain ND 50; 2. Water Outlet; 3. Overflow ND50; 4. Make Up ND25; 5. Water Inlet; 6. Access Door.



Model	Weights (kg)			Dimensions (mm)			Air Flow (m³/s)	Fan Motor (kW)	Fluid Inlet ND (mm)	Fluid Outlet ND (mm)	Make Up ND (mm)
	Oper. Weight (kg)	Ship. Weight(kg)	Heaviest Section (kg)	L	W	H					
VT1 74 12-01K	3921	2218	1506	3550	2245	3112	16.41	(1x) 7.5	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-01L	3954	2251	1539	3550	2245	3112	18.64	(1x) 11.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-01M	3974	2271	1559	3550	2245	3112	20.67	(1x) 15.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-01N	4013	2310	1598	3550	2245	3112	22.17	(1x) 18.5	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-01O	4035	2332	1620	3550	2245	3112	23.49	(1x) 22.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-02K	4110	2422	1506	3550	2245	3569	16.3	(1x) 7.5	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-02L	4143	2455	1539	3550	2245	3569	18.52	(1x) 11.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-02M	4163	2475	1559	3550	2245	3569	20.53	(1x) 15.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-02N	4202	2514	1598	3550	2245	3569	22.02	(1x) 18.5	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-02O	4224	2536	1620	3550	2245	3569	23.33	(1x) 22.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-03K	4268	2602	1495	3550	2245	4026	15.28	(1x) 7.5	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-03L	4301	2635	1528	3550	2245	4026	17.36	(1x) 11.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-03M	4321	2655	1548	3550	2245	4026	19.26	(1x) 15.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-03N	4360	2694	1587	3550	2245	4026	20.65	(1x) 18.5	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-03O	4382	2716	1609	3550	2245	4026	23.22	(1x) 22.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 12-03P	4418	2752	1645	3550	2245	4026	24.26	(1x) 30.0	(1x) 150	(1x) 200	(1x) 50
VT1 74 18-01K	5806	3284	2100	5385	2245	3112	21.49	(1x) 7.5	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-01L	5839	3317	2133	5385	2245	3112	24.42	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-01M	5859	3337	2153	5385	2245	3112	27.08	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-01N	5898	3376	2192	5385	2245	3112	34.0	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-01O	5920	3398	2214	5385	2245	3112	30.77	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-01P	5956	3434	2250	5385	2245	3112	34.12	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-02K	6081	3575	2110	5385	2245	3569	21.31	(1x) 7.5	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-02L	6114	3608	2143	5385	2245	3569	24.21	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-02M	6134	3628	2163	5385	2245	3569	26.84	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-02N	6173	3667	2202	5385	2245	3569	28.79	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-02O	6195	3689	2224	5385	2245	3569	30.5	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 74	6231	3725	2260	5385	2245	3569	33.82	(1x)	(1x)	(1x)	(1x) 50



18-02P								30.0	200	200	
VT1 74 18-03K	6342	3857	2110	5385	2245	4026	21.17	(1x) 7.5	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-03L	6375	3890	2143	5385	2245	4026	24.05	(1x) 11.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-03M	6395	3910	2163	5385	2245	4026	26.67	(1x) 15.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-03N	6434	3949	2202	5385	2245	4026	28.6	(1x) 18.5	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-03O	6456	3971	2224	5385	2245	4026	30.3	(1x) 22.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-03P	6492	4007	2260	5385	2245	4026	33.6	(1x) 30.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 18-03Q	6614	4091	2345	5385	2245	4026	36.15	(1x) 37.0	(1x) 200	(1x) 200	(1x) 50
VT1 74 12-01K -2	7892	4422	1392	7226	2245	3112	32.82	(2x) 7.5	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-01L- 2	7958	4488	1458	7226	2245	3112	37.29	(2x) 11.0	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-01M -2	7998	4528	1498	7226	2245	3112	41.35	(2x) 15.0	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-01N -2	8076	4606	1576	7226	2245	3112	44.34	(2x) 18.5	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-01O -2	8120	4650	1620	7226	2245	3112	46.98	(2x) 22.0	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-02K -2	8292	4822	1392	7226	2245	3569	32.59	(2x) 7.5	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-02L- 2	8358	4888	1458	7226	2245	3569	37.03	(2x) 11.0	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-02M -2	8398	4928	1498	7226	2245	3569	41.06	(2x) 15.0	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-02N -2	8476	5006	1576	7226	2245	3569	44.03	(2x) 18.5	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-02O -2	8520	5050	1620	7226	2245	3569	46.65	(2x) 22.0	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-03K -2	8672	5252	1392	7226	2245	4026	30.57	(2x) 7.5	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-03L- 2	8738	5318	1458	7226	2245	4026	34.73	(2x) 11.0	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-03M -2	8778	5358	1498	7226	2245	4026	38.51	(2x) 15.0	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-03N -2	8856	5436	1576	7226	2245	4026	41.3	(2x) 18.5	(2x) 150	(1x) 250	(1x) 50
VT1 74 12-03O -2	8900	5480	1620	7226	2245	4026	46.44	(2x) 22.0	(2x) 150	(1x) 250	(1x) 50
VT1 74	8980	5560	1645	7226	2245	4026	48.94	(2x)	(2x)	(1x)	(1x) 50



12-03P								30.0	150	250	
-2											